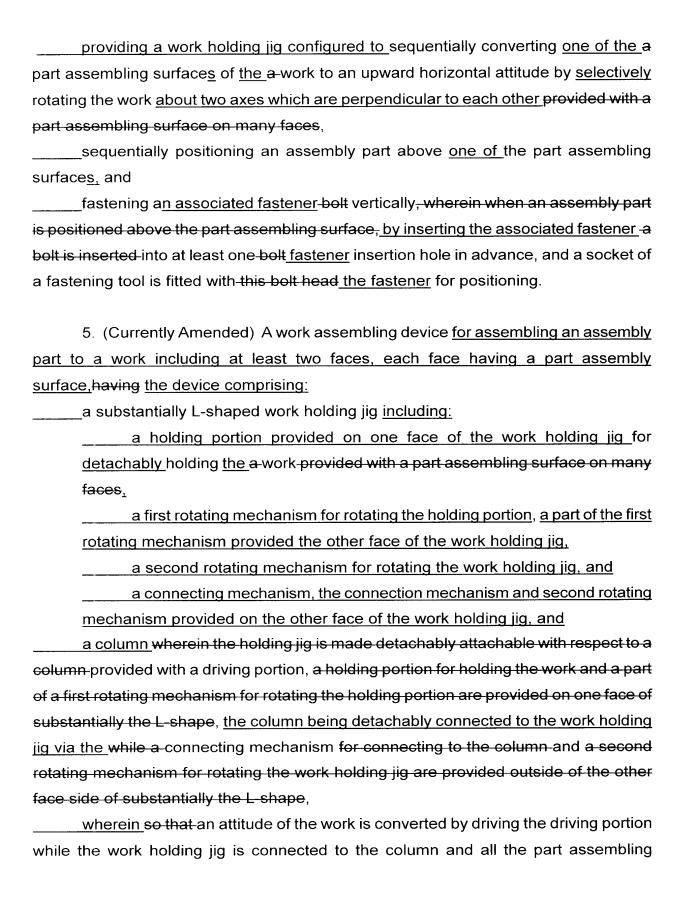
AMENDMENTS TO THE CLAIMS

The following listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

- 1. (Cancelled)
- 2. (Currently Amended) A work assembling device for assembling an assembly part to a work including at least two faces, each face having a part assembly surface, the device comprising: a work holding jig for converting each part assembling surface sequentially to an upward horizontal attitude by selectively rotating athe work, the work holding jig having a first portion configured to rotate the work about a first axis and a second portion configured to rotate the work about a second axis -provided with a part assembling surface on many faces, and; a part gripping device which is provided at an upper part of this the work holding jig and configured to can position thean assembly part above the work and fasten an associated fastener-bolt in a vertical direction relative to the upward horizontal attitude to secure the assembly part to one of the part assembly surfaces of the work, wherein the part gripping device including a pair of arms are provided at the part gripping device, and a claw which can, the arms and the claw being adapted to support a bottom face of the assembly part; and a fastening tool which can fasten the bolt are provided at a tip end of at least one each of the arms of the part gripping device for fastening the associated fastener.
 - 3. (Cancelled)
- 4. (Currently Amended) A work assembling method <u>for assembling an assembly</u> part to a work including at least two faces, each face having a part assembly surface, <u>the method comprising</u> steps of:

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surfaces are held in the an upward horizontal state by combination of rotation of the

holding portion and rotation of the work holding jig.

6. (Original) The work assembling device according to claim 5, wherein a notch

hole is formed in the holding portion.

7. (Currently Amended) The work assembling device according to claim 6,

wherein the first rotating mechanism includes a worm gear to be meshed with a gear

provided on the holding portion side is provided as a first rotating mechanism for

rotating the holding portion.

8. (Currently Amended) A work assembling device for assembling an assembly

part to a work including at least two faces, each face having a part assembly surface,

having the device comprising:

____a gripping device for an the assembly part to be positioned at a predetermined

assembly position while a bolt is inserted into a bolt insertion hole of the assembly part

when assembling the assembly part, wherein the gripping device includes an arm is

having an oscillating member provided with a claw that can support a bottom face of the

assembly part, a fastening tool, and a socket that can be freely fitted-in on a bolt head

of the bolt to be inserted into the bolt insertion hole, a nut runner forthe fastening tool

rotating the socket, and the socket has a position detecting means for detecting a

position of the socket, and wherein the assembly part is gripped and positioned by

supporting the bottom face of the assembly part with the claw and by fitting the socket

in the bolt head at the same time.

9. (Original) The work assembling device according to claim 8, wherein the claw

is made capable of proximity/detachment with respect to the socket.

10. (Previously Presented) The work assembling device having the gripping

device for an assembly part according to claim 8, wherein the claw is provided in a pair

capable of adjustment of an interval between them.

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11. (Previously Presented) The work assembling device having the gripping device for an assembly part according to claim 9, wherein the claw is provided in a pair capable of adjustment of an interval between them.